

# Safety Scoop June 2025

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## Featured Course: Construction Safety – The Fatal Four

Each year, four types of hazards account for the majority of fatalities in the construction industry: falls, struck-by incidents, caught-in/between hazards, and electrocutions. This course takes an in-depth look at OSHA's "Fatal Four," helping you recognize these risks and apply best practices to prevent them. Equip your team with the knowledge to stay safe on every job site.

Learn More

### **SHARE THE NEWS**

Do you know someone who would benefit from receiving our newsletter?

Send us an <u>email</u> with the full name and email address to add or use the signup link located at the bottom of our <u>website</u>.

### **NEW AND UPDATED COURSES**

We continue to update existing courses and release new courses. Click to view our current online course catalog.

**Course Catalog** 



# New Resource: Grain Handling Safety

Explore our new Grain Handling page—built to highlight the tools, training, and resources available to help your team stay safe. From bin entry to equipment safety, discover how Safety Made Simple supports safer grain operations at every step.

## Safety Made Simple New Partners Announcement

We're excited to welcome United Cooperative, Farmers Cooperative Services, and BW Fusion to the Safety Made Simple family! We're proud to support their commitment to creating safer workplaces through effective, practical training solutions.







Make plans to join us at Convey to explore the latest in grain industry safety and operations. SMS's Joe Mlynek will also be featured on a panel discussion focused on Emergency Action Planning, sharing insights and best practices for preparedness across facilities. We hope to see you there!

# TAKE 5 - <u>Heat Related Illness</u>

Working in hot conditions can lead to serious health risks like heat exhaustion and heat stroke. This Take 5 Toolbox Talk outlines how to recognize the warning signs, respond quickly, and take preventative steps like proper hydration, rest breaks, and acclimatization. Take five minutes to stay cool, stay safe, and protect your team this summer.

Our library of over 100 safety talks can be accessed by your **Safety Made Simple** administrator in the resources section of your company's training portal.

Click <u>here</u> to check out the full list of available Take 5 topics.

## UPCOMING EVENTS

#### JUNE

- National Safety Month
- National Dairy Month
- National Trailer Safety Week

#### JULY

- Convey '25
- National Fireworks Safety Month



## Is It Safe?

### No Way!

Opening shovel pocket covers exposes employees to moving equipment. Installing internal guarding with appropriately sized openings can prevent serious injuries. Guard opening requirements can be found in OSHA 29 CFR 1910.217.

# OSHA GUARD-OPENING REQUIREMENTS

The maximum permissible opening for guards as required by OSHA 29 CFR 1910.217 for mechanical power presses is as follows:

Distance of Opening From Point-of-Operation Hazard (Inches)															Maximum Width of Opening (Inches)											
1/2 to	1% .	•					•	•						•										. %		
1 1/2 to	2% .	•							•															. %		
21/2 to	3% .							•					•				•		•					. 1/2		
31/2 to	5% .							•					•		÷,						•			. %		
51/2 to	6% .								•															. %		
61/2 to	7% .							•										÷						. %		
71/2 to	12% .												•											1%		
121/2 to	15% .																					•		11/2		
151/2 to	17% .		1											÷	•									1%		
171/2 to	31% .																							2%		
Over	31% .																							. 6		
																									Part No. KS	IC-012

# ENCOURAGING WORD

"Ask, and it will be given to you; seek and you will find; knock and the door will be opened to you."

Matthew 7:7

## GET IN TOUCH

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